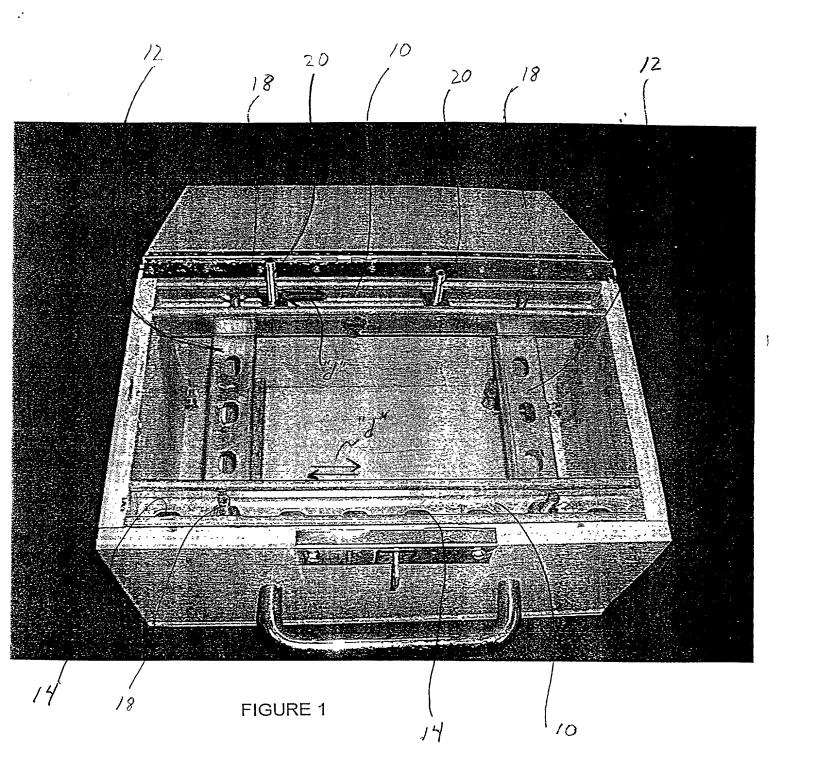
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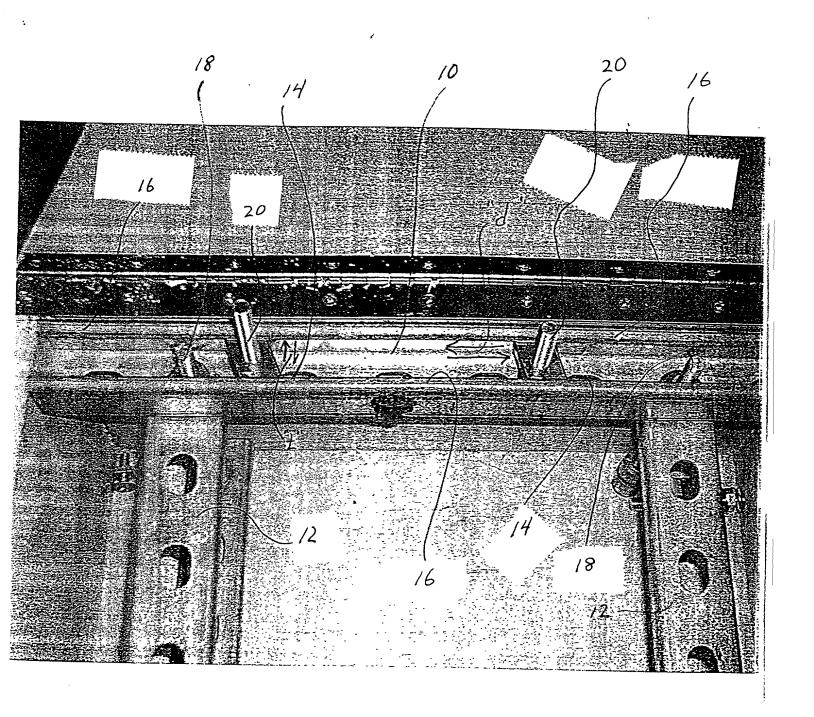


FIGURE 2

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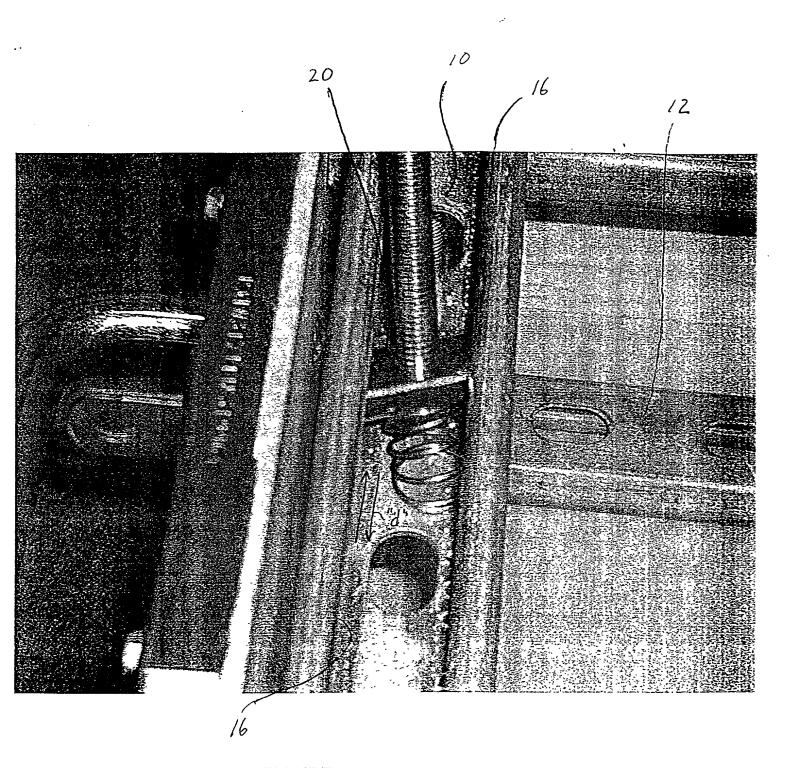


FIGURE 3

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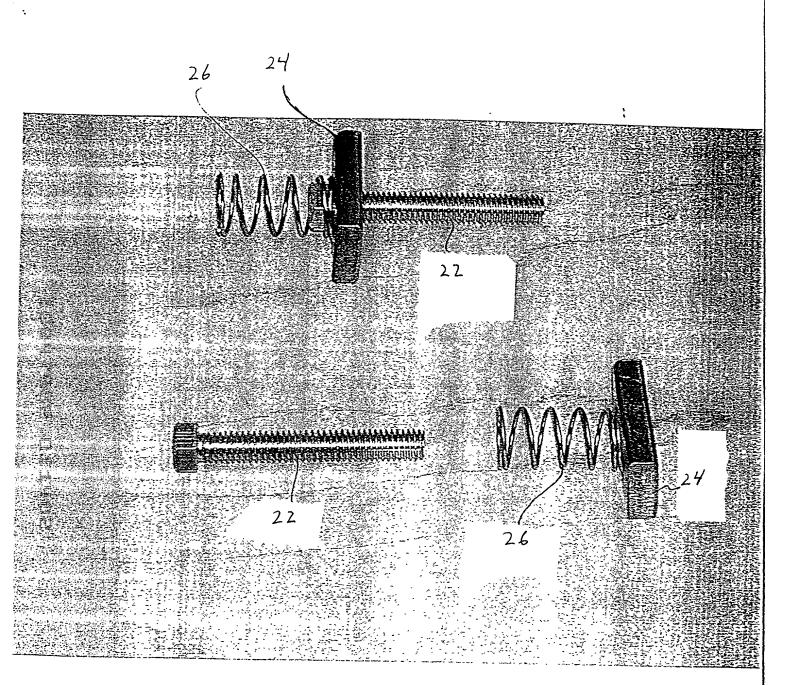


FIGURE 4

DETERMINE SIZE OF FRAME BASED ON ~ 57EP 1 MACHINE SPECS ASSEMBLE LONGITUDINAL AND CROSS RAILS STEP 2 PER SPECUE ICATIONS ASSEMBLE MOUNTING BOLTS WITHIN ~ STEP 3 LONGITUDINAL RAILS PREPARE CONCRETE NSTEP 4 FOU-DATION POSITION ASSEMBLED FRAME IN CONCRETE ~STEP 5 LET CONCRETE ~ 57276 Cull GENERALLY ALIGN MOUNTING BOLTS ~ STEP 7 WITHIN LONGITUDINAL RAILS LOWER MACHINE ~ STSP 8 ON BOLTS SECURE BOLTS ~ STEP 9 AND MACHINES

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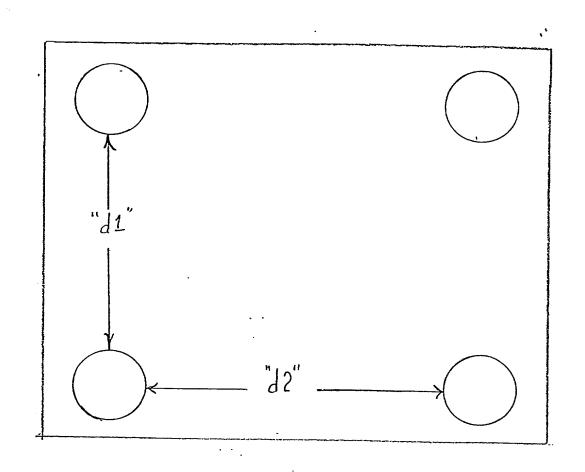


FIGURE 6